

Environmental Stress Chamber

AR series



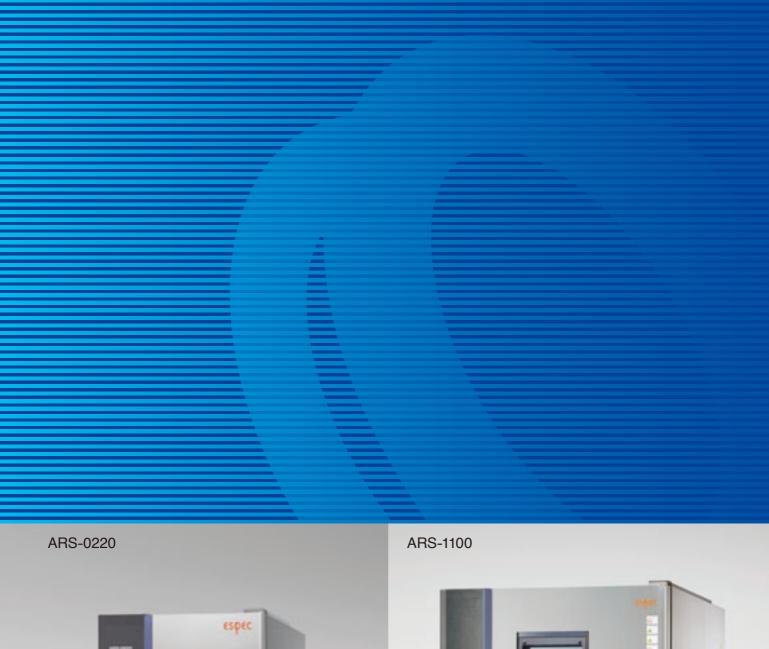
Achieving reliability requires a system that delivers results quickly and reproduces environmental conditions accurately.

ESPEC's environmental stress Chamber can withstand heat loads generated by the specimen, and achieves improved temperature rate of change in an expanded temperature and humidity range Each chamber is also equipped with a specimen temperature control function to meet stringent testing demands typically required for automotive parts and mobile products.

ESPEC offers two temperature control ranges: -75° C to $+180^{\circ}$ C or -45° C to $+180^{\circ}$ C, with or without humidity control (10 to 98% rh).

These models incorporate the most desirable features in temperature and humidity chambers.







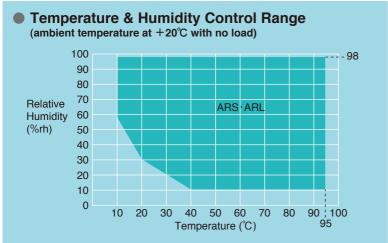


Characteristics

Temperature rate of change

| Model | Heat up (K/min.) | Pull down (K/min.) |
|--------------|------------------|--------------------|
| ARL/ARU-0680 | 6.3 | 4.8 |
| ARL/ARU-1100 | 4.7 | 4.4 |
| ARS/ARG-0220 | 6.0 | 5.2 |
| ARS/ARG-0390 | 5.0 | 4.0 |
| ARS/ARG-0680 | 6.0 | 4.2 |
| ARS/ARG-1100 | 4.7 | 4.1 |

^{*}At ambient temperature, +20°C no specimen.



*Continuous operation at or below +40°C is limited because of frost formation on the cooler and dehumidifier



Terminal area (including option)

Superior temperature heating and cooling control at 3°C/min. with specimen load

Features temperature heating and cooling performance at 4 to 6°C/min. (no load), and can handle temperature cycle tests at 3°C/min. (with load)

Highly uniform temperature distribution

Highly uniform temperature distribution minimizes variations in test results over multiple specimens.

Reduced temperature and humidity stabilization time

Temperature and humidity stabilization time have been greatly reduced by minimizing hunting as the chamber approaches set-point. (under testing operation from RT to 85°C/85% rh).

Wider control range for temperature and humidity

Features a wider control range of temperature and humidity, including stable control at 95°C /98% rh.

Network solution

Standard communication support is available with RS-485 or RS-232C interface

An Ethernet (LAN) port is available as an option, for simple connection of a computer, tablet computer, or other terminal. Monitoring of chamber's running conditions, modification of test conditions, starting or stopping operation, and other interaction with the chamber can be performed via a Web browser.

Characteristics

Supports heat loads up to 4500W (During temperature testing)

Supports electrically-charged specimens, and can withstand up to 4500W of heat load during temperature testing, depending on the chamber model (500W during temperature and humidity testing).

User-friendly features

Cable ports on both sides allow free access of the test area, water supply via the standard water tank and pure water service connections, large-sized casters, and an 18-8 Cr-Ni stainless steel plate exterior for resistance against rust and oil are some of the standard equipped features.

Meets International standards

Designed to comply with major environmental test standards such as IEC60068 (2-1.2.3.14.30.38.78), or ISO16750-4 (5.3).

(Refer to compatible test standards below)

International safety standards

The AR Series conform to safety standards ISO12100-1, -2, and ISO14121; also to CE marking requirements based on EU directives: Low voltage directive, EMC directive, machinery directive, and pressure equipment directive. (Refer to specification pages for compatible

(Refer to specification pages for compatible models)



Cable ports on both sides



Water tank

Compatible Test Standards

• IEC60068 2-1: Cold• IEC60068 2-2: Dry heat

IEC60068 2-3: Damp heat, steady state
 IEC60068 2-14 Nb: Change of temperature with specified rate of change *1

• IEC60068 2-30: Damp heat, cyclic (12+12h cycle) *1

• IEC60068 2-38: Composite temperature/ humidity cyclic test *2

IEC60068 2-78: Damp heat, steady state
ISO16750-4 5.3: Temperature cycling

^{*1} Except ARU, ARG

^{*2} Except ARS-0390, ARU, ARG

Characteristics



Instrumentation

Programming detail monitor



Specimen temperature control settings



Program control settings



Service guide



Color LCD interactive touch-screen system

Operation and settings simplified by the use of a touch-screen LCD display (instructions displayed on-screen). At-aglance confirmation of test patterns, test area temperatures, temperature cycles, upstream / downstream control, and trend graphs display.

Specimen temperature control function provides accurate testing

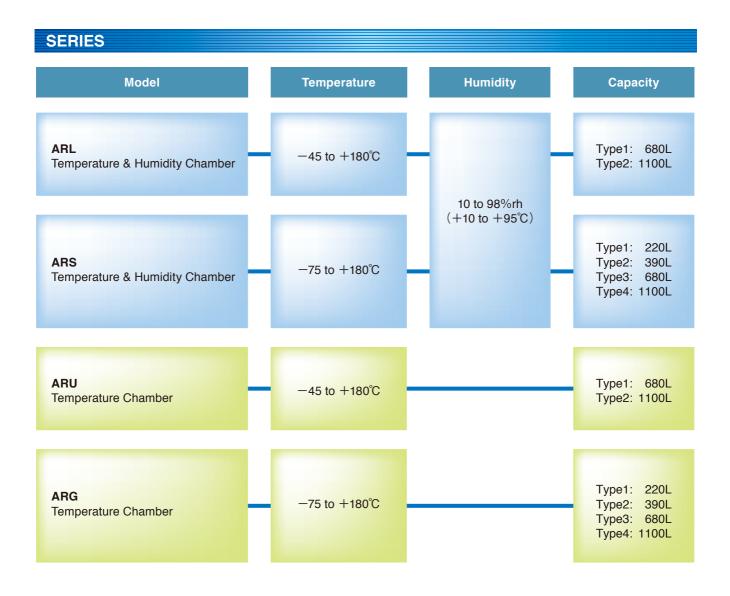
Uses a temperature control sensor $(\times 1)$ to monitor and control the temperature of the specimen.

Alarm buzzers and displays

When an alarm triggers, alarm information, date and time of occurrence are displayed on screen. A second screen displays the cause and corrective actions.

Built-in timer functions

Built-in timer functions enable automatic start-up or shut down of the chamber at preset times. The timer can be preset by month, date, day, and hour.





-45 to +180°C •10 to 98%rh

TEMPERATURE & HUMIDITY CHAMBER

| System Balanced Temperature & Humidity Control (BTHC) system Temp. range Temp. fluctuation Temp. gradient Temp. variation in space Temp. rate of change '2 National Control (BTHC) system Heat up rate por change '2 National Control (BTHC) system Temp. variation Temp. variation in space Temp. rate of change '2 National Control (BTHC) system 1 | | | |
|--|--|--|--|
| Temp. fluctuation ±0.3K Temp. gradient 3.0K Temp. variation in space 3.0K Temp. rate of change *2 Max. allowable heat load 4500 W Test area temperature: +20°C Temp. & humid. range +10 to +95°C / 10 to 98% rh Humid. fluctuation ±2.5%rh Max. allowable heat load 500 W Test area conditions: +85°C /85%rh Exterior material 18 Cr-stainless steel plate (Hairline finish) | | | |
| Temp. fluctuation ±0.3K Temp. gradient 3.0K Temp. variation in space 3.0K Temp. rate of change **2 Pull down rate Max. allowable heat load 4500 W Test area temperature: +20°C Temp. & humid. range +10 to +95°C / 10 to 98% rh Humid. fluctuation ±2.5%rh Max. allowable heat load 500 W Test area conditions: +85°C /85%rh Exterior material 18 Cr-stainless steel plate (Hairline finish) | | | |
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| | | | |
| Test area material 18-8 Cr-Ni Stainless steel plate (BA finish) | | | |
| | | | |
| Insulation Foamed phenol, glass wool | | | |
| Heater Nichrome strip wire heater (3 kW×2) | Nichrome strip wire heater (3 kW×2) | | |
| Humidifier Sheathed heater | Sheathed heater | | |
| Humidifier Cooler Plate fin cooler and dehumidifier System Mechanical single-stage refrigeration system Scroll-type compressor | Plate fin cooler and dehumidifier | | |
| System Mechanical single-stage refrigeration system | Mechanical single-stage refrigeration system | | |
| Scroll-type compressor | Scroll-type compressor | | |
| Refrigerator Scroll-type compressor Refrigerator capacity 3.0 kw 3.75 kw Expansion mechanism Electronic expansion valve Refrigerant R404A | | | |
| Expansion mechanism Electronic expansion valve | Electronic expansion valve | | |
| Refrigerant R404A | R404A | | |
| Air circulator Sirocco fan | Sirocco fan | | |
| Interface RS-485, RS-232C (selection) | RS-485, RS-232C (selection) | | |
| Fittings Cable port ID ϕ 100mm (right side), ϕ 50mm (left side), specimen power supply control to specimen temperature input terminal, time signal (×2), casters (×4), levelling feet (×4) | erminal, | | |
| Capacity 680 L 1100 L | | | |
| Chamber total load resistance 80 kg 150 kg | | | |
| Inside dimensions mm (inch) *3 W850×H1000×D800 (W33.5×H39.4×D31.5) W1100×H1000×D1000 (W43.3×H39.4×D31.5) | ×D39.4) | | |
| Outside dimensions mm (inch) *3 W1050×H1955×D1805 (W41.3×H77.0×D71.1) W1300×H1955×D2005 (W51.2×H77.0×D71.1) | ×D78.9) | | |
| Weight 510 kg 600 kg | | | |
| Allowable ambient conditions $0 \text{ to } +40^{\circ}\text{C } (+32 \text{ to } +104^{\circ}\text{F}) / 75\%\text{rh max}.$ | 0 to $+40^{\circ}$ C ($+32$ to $+104^{\circ}$ F) / 75%rh max. | | |
| Allowable ambient conditions 0 to +40°C (+32 to +104°F) / 75%rh max. 200V AC 3 φ 50/60Hz 53 A 56 A 220V AC 3 φ 60Hz 49 A 52 A 380V AC 3 φ 50Hz 400V AC 3 φ 50Hz *5 22 A 23 A | | | |
| Power 220V AC 3 φ 60Hz 49 A 52 A | | | |
| supply ^{*4} 380V AC 3 φ 50Hz 23 A 25 A | | | |
| 400V AC 3 φ 50Hz *5 22 A 23 A | | | |
| Noise level *6 62 dB | | | |
| Exhaust heat quantity kJ/h (kcal/h) 32400 (7743) 39600 (9464) | | | |

^{*1:} At ambient temperature +20°C, no specimen. Performance shown above conforms to IEC 60068-3-5:2001 / JTM K07:2007 and IEC 60068-3-6:2001 / JTM K09:2009.

^{*2:} Temperature rate of change in the temperature range excluding \pm 10% of max/min. temperature.

^{*3:} Excluding protrusions.

^{*4:} Power supply voltage fluctuation to be $\pm 10\%$ of rated value.

^{*5:} Conforms to CE marking based on EU directives.

^{*6:} Measurements are to be taken in an anechoic room at a height of 1.2m from the floor and a distance of 1m from the chamber front panel (ISO 1996-1:2003 _ A-weighted sound pressure level).

ARS

-75 to +180°C •10 to 98%rh

TEMPERATURE & HUMIDITY CHAMBER

| Model | | | ARS-0220 | ARS-0390 | ARS-0680 | ARS-1100 | |
|--|--|--------------------------|--|---|--|---|--|
| System | | | Balanced Temperature & Humidity Control (BTHC) system | | | | |
| | Temp. | range | -75 to +180°C (−103 to +356°F) | | | | |
| Φ ± | Temp. fluctuation | | ±0.3K | | | | |
| Janc | Temp. gradient | | 3.0K | | | | |
| Temp. performance ⁴ | Temp. | variation in space | 3.0K | | | | |
| per | Temp. | rate Heat up rate | 6.0 K/min. | 5.0 K/min. | 6.0 K/min. | 4.7K/min. | |
| mp. | of char | nge *2 Pull down rate | 5.2 K/min. | 4.0 K/min. | 4.2 K/min. | 4.1K/min. | |
| Te | Max. a | allowable heat load | Test area temperature: +20°C 3000 W 4500 W | | | | |
| .bid. | Temp. & humid. range | | +10 to +95℃ / 10 to 98% rh | | | | |
| & hur nanc | Humid. | . fluctuation | | ±2. | 5%rh | | |
| Temp. & humid. performance ¹¹ | Max. a | allowable heat load | Test area conditions: 350 W | +25 to +95°C /90%rh 300 W | | ns: +85℃ /85%rh 0 W | |
| | Exterio | or material | | 18 Cr-stainless steel | plate (Hairline finish) | | |
| | Test ar | rea material | | 18-8 Cr-Ni Stainless | steel plate (BA finish) | | |
| | Insulat | tion | | Foamed pher | ol, glass wool | | |
| | Heater | , | | Nichrome str | ip wire heater | | |
| | | | (1.75 kW×2) (3 kW×2) | | | | |
| tion | Humidi | | Sheathed heater | | | | |
| struc | Cooler | | Plate fin cooler and dehumidifier | | | | |
| Construction | System | | Mechanical cascade and compression refrigeration system Scroll compressor | | | | |
| | Refrigerator Refrigerator capacity Expansion mechanism | | Rotary compressor Scroll compressor | | | | |
| | erat Re | efrigerator capacity | Unit 1: 2.2 kw ×1, Unit 2: 2.2 kw ×1 | | Unit 1: 3.0 kw ×1, Unit 2: 3.0 kw ×1 | Unit 1: 3.75 kw ×1, Unit 2: 3.75 kw ×1 | |
| | efrig Ex | pansion mechanism | Electronic expansion valve | | | | |
| | Refrigerant | | R404A, R508A R404A, R23 | | | | |
| | Air circulator | | Sirocco fan | | | | |
| Interface | | | RS-485, RS-232C (selection) | | | | |
| Fittings | | | Cable port ID ϕ 100mm (right side), ϕ 50mm (left side), specimen power supply control terminal, specimen temperature input terminal, time signal (×2), casters (×4), levelling feet (×4) | | | | |
| Capacity | | | 220 L | 390 L | 680 L | 1100 L | |
| Chamber total load resistance | | al load resistance | 50 kg | 80 kg | 80 kg | 150 kg | |
| Inside dimensions mm (inch) *3 | | sions mm (inch) *3 | W700×H800×D400 (W27.6×H31.5×D15.8) | W700×H800×D700 (W27.6×H31.5×D27.6) | W850×H1000×D800 (W33.5×H39.4×D31.5) | W1100×H1000×D1000 (W43.3×H39.4×D39.4) | |
| Outside dimensions mm (inch) *3 | | ensions mm (inch) *3 | W900×H1742×D1455 (W35.4×H68.6×D57.3) | W900×H1742×D1705 (W35.4×H68.6×D67.1) | W1050×H1955×D1805 (W41.3×H77.0×D71.1) | W1300×H1955×D2005 (W51.2×H77.0×D78.9) | |
| Weig | Weight | | 390 kg | 405 kg | 615 kg | 700 kg | |
| Utility requirements | Allowa | ble ambient conditions | | | | | |
| | | 200V AC 3 φ 50/60Hz | | | 63 A | 70 A | |
| | Power | 220V AC 3 φ 60Hz | 38 A *5 | 38 A *5 | 58 A | 64 A | |
| | supply | 380V AC 3 φ 50Hz | 24 A *5 | 24 A *5 | 28 A | 32 A | |
| E C | | 400V AC 3 ϕ 50Hz *5 | 23 A | 23 A | 27 A | 29 A | |
| Noise | e level *6 | 3 | 57 dB | 58 dB | 62 dB | 63 dB | |
| Exha | ust heat | t quantity kJ/h (kcal/h) | 26600 (6357) | 26600 (6357) | 39600 (9464) | 46800 (11185) | |

^{*1:} At ambient temperature +20°C, no specimen. Performance shown above conforms to IEC 60068-3-5:2001 / JTM K07:2007 and IEC 60068-3-6:2001 / JTM K09:2009.

 $^{^{\}star}2$: Temperature rate of change in the temperature range excluding $\pm 10\%$ of max/min. temperature.

^{*3:} Excluding protrusions.

^{*4:} Power supply voltage fluctuation to be $\pm 10\%$ of rated value.

^{*5:} Conforms to CE marking based on EU directives.

^{*6:} Measurements are to be taken in an anechoic room at a height of 1.2m from the floor and a distance of 1m from the chamber front panel (ISO 1996-1:2003 _ A-weighted sound pressure level).



-45 to +180°C

TEMPERATURE CHAMBER

| System | Model | | | ARU-0680 | ARU-1100 | | |
|---|---------------------------------|------------------------------|----------------------|--|---------------------------------------|--|--|
| Temp. fluctuation | System | | | Balanced Temperature Control (BTC) system | | | |
| Temp. fluctuation | Ce *1 | Temp. range | | -45 to +180°C (-49 to +356°F) | | | |
| Exterior material 18-8 Cr-Ni Stainless steel plate (BA finish) Insulation Foamed phenol, glass wool Heater Cooler Plate fin cooler Plate fin cooler Refrigerator Scroll-type compressor Refrigerator capacity Expansion mechanism Refrigerant Air circulator Interface RS-485, RS-232C (selection) Fittings Cable port ID \$\phi\$ 100mm (right side), \$\phi\$ 50mm (left side), specimen power supply control terminal, specimen temperature input terminal, time signal (x2), casters (x4), levelling feet (x4) Capacity Capacity 680 L 1100 L Chamber total load resistance 80 kg Inside dimensions mm (inch) "3 W850×H1000×D800 (W33.5×H39.4×D31.5) W1100×H1000×D1000 (W43.3×H39.4×D39.4) Outside dimensions mm (inch) "3 W1050×H1955×D1805 (W41.3×H77.0×D71.1) W1300×H1955×D2005 (W51.2×H77.0×D78.9) Weight | | Temp. fluo | tuation | ±0.3 K | | | |
| Exterior material 18-8 Cr-Ni Stainless steel plate (BA finish) Insulation Foamed phenol, glass wool Heater Cooler Plate fin cooler Plate fin cooler Refrigerator Scroll-type compressor Refrigerator capacity Expansion mechanism Refrigerant Air circulator Interface RS-485, RS-232C (selection) Fittings Cable port ID \$\phi\$ 100mm (right side), \$\phi\$ 50mm (left side), specimen power supply control terminal, specimen temperature input terminal, time signal (x2), casters (x4), levelling feet (x4) Capacity Capacity 680 L 1100 L Chamber total load resistance 80 kg Inside dimensions mm (inch) "3 W850×H1000×D800 (W33.5×H39.4×D31.5) W1100×H1000×D1000 (W43.3×H39.4×D39.4) Outside dimensions mm (inch) "3 W1050×H1955×D1805 (W41.3×H77.0×D71.1) W1300×H1955×D2005 (W51.2×H77.0×D78.9) Weight | mar | Temp. gra | dient | 3.0 K | | | |
| Exterior material 18-8 Cr-Ni Stainless steel plate (BA finish) Insulation Foamed phenol, glass wool Heater Cooler Plate fin cooler Plate fin cooler Refrigerator Scroll-type compressor Refrigerator capacity Expansion mechanism Refrigerant Air circulator Interface RS-485, RS-232C (selection) Fittings Cable port ID \$\phi\$ 100mm (right side), \$\phi\$ 50mm (left side), specimen power supply control terminal, specimen temperature input terminal, time signal (x2), casters (x4), levelling feet (x4) Capacity Capacity 680 L 1100 L Chamber total load resistance 80 kg Inside dimensions mm (inch) "3 W850×H1000×D800 (W33.5×H39.4×D31.5) W1100×H1000×D1000 (W43.3×H39.4×D39.4) Outside dimensions mm (inch) "3 W1050×H1955×D1805 (W41.3×H77.0×D71.1) W1300×H1955×D2005 (W51.2×H77.0×D78.9) Weight | erfor | Temp. var | iation in space | 3.0 K | | | |
| Exterior material 18-8 Cr-Ni Stainless steel plate (BA finish) Insulation Foamed phenol, glass wool Heater Cooler Plate fin cooler Plate fin cooler Refrigerator Scroll-type compressor Refrigerator capacity Expansion mechanism Refrigerant Air circulator Interface RS-485, RS-232C (selection) Fittings Cable port ID \$\phi\$ 100mm (right side), \$\phi\$ 50mm (left side), specimen power supply control terminal, specimen temperature input terminal, time signal (x2), casters (x4), levelling feet (x4) Capacity Capacity 680 L 1100 L Chamber total load resistance 80 kg Inside dimensions mm (inch) "3 W850×H1000×D800 (W33.5×H39.4×D31.5) W1100×H1000×D1000 (W43.3×H39.4×D39.4) Outside dimensions mm (inch) "3 W1050×H1955×D1805 (W41.3×H77.0×D71.1) W1300×H1955×D2005 (W51.2×H77.0×D78.9) Weight | | | • | 6.3 K/min. | 4.7 K/min. | | |
| Exterior material 18-8 Cr-Ni Stainless steel plate (BA finish) Insulation Foamed phenol, glass wool Heater Cooler Plate fin cooler Plate fin cooler Refrigerator Scroll-type compressor Refrigerator capacity Expansion mechanism Refrigerant Air circulator Interface RS-485, RS-232C (selection) Fittings Cable port ID \$\phi\$ 100mm (right side), \$\phi\$ 50mm (left side), specimen power supply control terminal, specimen temperature input terminal, time signal (x2), casters (x4), levelling feet (x4) Capacity Capacity 680 L 1100 L Chamber total load resistance 80 kg Inside dimensions mm (inch) "3 W850×H1000×D800 (W33.5×H39.4×D31.5) W1100×H1000×D1000 (W43.3×H39.4×D39.4) Outside dimensions mm (inch) "3 W1050×H1955×D1805 (W41.3×H77.0×D71.1) W1300×H1955×D2005 (W51.2×H77.0×D78.9) Weight | lemp | of change | *2 Pull down rate | 4.8 K/min. | 4.4 K/min. | | |
| Test area material 18-8 Cr-Ni Stainless steel plate (BA finish) Insulation Foamed phenol, glass wool Heater Nichrome strip wire heater (3kW ×2) Cooler Plate fin cooler System Mechanical single-stage refrigeration system Refrigerator Scroll-type compressor Refrigerator capacity 3.0 kw 3.75 kw Expansion mechanism Electronic expansion valve Refrigerant R404A Air circulator Sirocco fan Interface RS-485, RS-232C (selection) Fittings Cable port ID φ 100mm (right side), φ 50mm (left side), specimen power supply control terminal, specimen temperature input terminal, time signal (×2), casters (×4), levelling feet (×4) Capacity 680 L 1100 L Chamber total load resistance 80 kg 150 kg Inside dimensions mm (inch) 3 W850×H1000×D800 (W33.5×H39.4×D31.5) W1100×H1000×D1000 (W43.3×H39.4×D39.4) Outside dimensions mm (inch) 3 W1050×H1955×D1805 (W41.3×H77.0×D71.1) W1300×H1955×D2005 (W51.2×H77.0×D78.9) Weight 505 kg 595 kg | | Max. allowable heat load | | 4500 W Test area t | remperature: +20°C | | |
| Insulation Foamed phenol, glass wool Heater Nichrome strip wire heater (3kW ×2) Cooler Plate fin cooler Refrigerator Scroll-type compressor Refrigerator capacity Supansion mechanism Electronic expansion valve Refrigerant R404A Air circulator Sirocco fan Interface RS-485, RS-232C (selection) Fittings Capacity 680 L 1100 L Chamber total load resistance Inside dimensions mm (inch) *3 W850×H1000×D800 (W33.5×H39.4×D31.5) W1100×H1000×D1000 (W43.3×H39.4×D39.4) Outside dimensions mm (inch) *3 W1050×H1955×D1805 (W41.3×H77.0×D71.1) W1300×H1955×D2005 (W51.2×H77.0×D78.9) Weight System Nichrome strip wire heater (3kW ×2) Refrigerator (3kW ×2) Refrigerator capacity 3.0 kw 3.75 kw Scroll-type compressor Refrigerator capacity 3.0 kw 3.75 kw Electronic expansion valve Refrigerator Capacity Sirocco fan Refrigerator capacity 680 L 1100 L Cable port ID \$\phi\$100mm (right side), \$\phi\$50mm (left side), specimen power supply control terminal, specimen temperature input terminal, time signal (×2), casters (×4), levelling feet (×4) Capacity 680 L 1100 L Chamber total load resistance 80 kg 150 kg Inside dimensions mm (inch) *3 W850×H1000×D800 (W33.5×H39.4×D31.5) W1100×H1000×D1000 (W43.3×H39.4×D39.4) Outside dimensions mm (inch) *3 W1050×H1955×D1805 (W41.3×H77.0×D71.1) W1300×H1955×D2005 (W51.2×H77.0×D78.9) Weight | | Exterior m | aterial | 18 Cr-stainless steel | plate (Hairline finish) | | |
| Heater Nichrome strip wire heater (3kW ×2) Cooler Plate fin cooler System Mechanical single-stage refrigeration system Refrigerator Scroll-type compressor Refrigerator capacity 3.0 kw 3.75 kw Expansion mechanism Electronic expansion valve Refrigerant R404A Air circulator Sirocco fan Interface RS-485, RS-232C (selection) Fittings Cable port ID \$\phi\$ 100mm (right side), \$\phi\$ 50mm (left side), specimen power supply control terminal, specimen temperature input terminal, time signal (×2), casters (×4), levelling feet (×4) Capacity 680 L 1100 L Chamber total load resistance 80 kg 150 kg Inside dimensions mm (inch) '3 W850×H1000×D800 (W33.5×H39.4×D31.5) W1100×H1000×D1000 (W43.3×H39.4×D39.4) Outside dimensions mm (inch) '3 W1050×H1955×D1805 (W41.3×H77.0×D71.1) W1300×H1955×D2005 (W51.2×H77.0×D78.9) Weight | | Test area | material | 18-8 Cr-Ni Stainless s | steel plate (BA finish) | | |
| Cooler Plate fin cooler Plate fin cooler Plate fin cooler | | Insulation | | Foamed phen | ol, glass wool | | |
| Refrigerator capacity Expansion mechanism Refrigerant Air circulator Cable port ID \$\phi\$100mm (right side), \$\phi\$50mm (left side), specimen power supply control terminal, specimen temperature input terminal, time signal (×2), casters (×4), levelling feet (×4) Capacity Chamber total load resistance Inside dimensions mm (inch) *3 Weight Refrigerator capacity Refrigerant R404A RS-485, RS-232C (selection) Cable port ID \$\phi\$100mm (right side), \$\phi\$50mm (left side), specimen power supply control terminal, specimen temperature input terminal, time signal (×2), casters (×4), levelling feet (×4) Capacity Chamber total load resistance 80 kg Inside dimensions mm (inch) *3 W850×H1000×D800 (W33.5×H39.4×D31.5) W1100×H1000×D1000 (W43.3×H39.4×D39.4) Weight W1300×H1955×D2005 (W51.2×H77.0×D78.9) Weight | _ | Heater | | Nichrome strip wire | e heater (3kW ×2) | | |
| Refrigerator capacity Expansion mechanism Refrigerant Air circulator Cable port ID \$\phi\$100mm (right side), \$\phi\$50mm (left side), specimen power supply control terminal, specimen temperature input terminal, time signal (×2), casters (×4), levelling feet (×4) Capacity Capacity Chamber total load resistance Inside dimensions mm (inch) *3 W850×H1000×D800 (W33.5×H39.4×D31.5) W1100×H1000×D1000 (W43.3×H39.4×D39.4) Outside dimensions mm (inch) *3 W1050×H1955×D1805 (W41.3×H77.0×D71.1) W1300×H1955×D2005 (W51.2×H77.0×D78.9) Weight | ction | Cooler | | Plate fin | n cooler | | |
| Refrigerator capacity Expansion mechanism Refrigerant Air circulator Cable port ID \$\phi\$100mm (right side), \$\phi\$50mm (left side), specimen power supply control terminal, specimen temperature input terminal, time signal (×2), casters (×4), levelling feet (×4) Capacity Capacity Chamber total load resistance Inside dimensions mm (inch) *3 W850×H1000×D800 (W33.5×H39.4×D31.5) W1100×H1000×D1000 (W43.3×H39.4×D39.4) Outside dimensions mm (inch) *3 W1050×H1955×D1805 (W41.3×H77.0×D71.1) W1300×H1955×D2005 (W51.2×H77.0×D78.9) Weight | Construc | ₹ Syste | m | Mechanical single-stage refrigeration system | | | |
| Air circulator RS-485, RS-232C (selection) Fittings Cable port ID φ100mm (right side), φ50mm (left side), specimen power supply control terminal, specimen temperature input terminal, time signal (×2), casters (×4), levelling feet (×4) Capacity 680 L 1100 L Chamber total load resistance 80 kg Inside dimensions mm (inch) *3 W850×H1000×D800 (W33.5×H39.4×D31.5) W1100×H1000×D1000 (W43.3×H39.4×D39.4) Outside dimensions mm (inch) *3 W1050×H1955×D1805 (W41.3×H77.0×D71.1) W1300×H1955×D2005 (W51.2×H77.0×D78.9) Weight | | Refrig | erator | Scroll-type compressor | | | |
| Air circulator RS-485, RS-232C (selection) Fittings Cable port ID φ100mm (right side), φ50mm (left side), specimen power supply control terminal, specimen temperature input terminal, time signal (×2), casters (×4), levelling feet (×4) Capacity 680 L 1100 L Chamber total load resistance 80 kg Inside dimensions mm (inch) *3 W850×H1000×D800 (W33.5×H39.4×D31.5) W1100×H1000×D1000 (W43.3×H39.4×D39.4) Outside dimensions mm (inch) *3 W1050×H1955×D1805 (W41.3×H77.0×D71.1) W1300×H1955×D2005 (W51.2×H77.0×D78.9) Weight | | Refrigerator capacity | | 3.0 kw | 3.75 kw | | |
| Air circulator Sirocco fan Interface RS-485, RS-232C (selection) Fittings Cable port ID ϕ 100mm (right side), ϕ 50mm (left side), specimen power supply control terminal, specimen temperature input terminal, time signal (×2), casters (×4), levelling feet (×4) Capacity 680 L 1100 L Chamber total load resistance 80 kg 150 kg Inside dimensions mm (inch) *3 W850×H1000×D800 (W33.5×H39.4×D31.5) W1100×H1000×D1000 (W43.3×H39.4×D39.4) Outside dimensions mm (inch) *3 W1050×H1955×D1805 (W41.3×H77.0×D71.1) W1300×H1955×D2005 (W51.2×H77.0×D78.9) Weight 505 kg 595 kg | | Expansion mechanism | | Electronic expansion valve | | | |
| Interface RS-485, RS-232C (selection) Fittings Cable port ID ϕ 100mm (right side), ϕ 50mm (left side), specimen power supply control terminal, specimen temperature input terminal, time signal (×2), casters (×4), levelling feet (×4) Capacity 680 L 1100 L Chamber total load resistance 80 kg 150 kg Inside dimensions mm (inch) *3 W850×H1000×D800 (W33.5×H39.4×D31.5) W1100×H1000×D1000 (W43.3×H39.4×D39.4) Outside dimensions mm (inch) *3 W1050×H1955×D1805 (W41.3×H77.0×D71.1) W1300×H1955×D2005 (W51.2×H77.0×D78.9) Weight 505 kg 595 kg | | Refrigerant | | R404A | | | |
| Fittings Cable port ID ϕ 100mm (right side), ϕ 50mm (left side), specimen power supply control terminal, specimen temperature input terminal, time signal (×2), casters (×4), levelling feet (×4) Capacity 680 L 1100 L Chamber total load resistance 80 kg 150 kg Inside dimensions mm (inch) *3 W850×H1000×D800 (W33.5×H39.4×D31.5) W1100×H1000×D1000 (W43.3×H39.4×D39.4) Outside dimensions mm (inch) *3 W1050×H1955×D1805 (W41.3×H77.0×D71.1) W1300×H1955×D2005 (W51.2×H77.0×D78.9) Weight 505 kg 595 kg | | Air circulator | | Sirocco fan | | | |
| Fittings specimen temperature input terminal, time signal (×2), casters (×4), levelling feet (×4) Capacity 680 L 1100 L Chamber total load resistance 80 kg 150 kg Inside dimensions mm (inch) *3 W850×H1000×D800 (W33.5×H39.4×D31.5) W1100×H1000×D1000 (W43.3×H39.4×D39.4) Outside dimensions mm (inch) *3 W1050×H1955×D1805 (W41.3×H77.0×D71.1) W1300×H1955×D2005 (W51.2×H77.0×D78.9) Weight 505 kg 595 kg | Interface | | | RS-485, RS-232C (selection) | | | |
| Chamber total load resistance 80 kg 150 kg Inside dimensions mm (inch) *3 W850×H1000×D800 (W33.5×H39.4×D31.5) W1100×H1000×D1000 (W43.3×H39.4×D39.4) Outside dimensions mm (inch) *3 W1050×H1955×D1805 (W41.3×H77.0×D71.1) W1300×H1955×D2005 (W51.2×H77.0×D78.9) Weight 505 kg 595 kg | Fittings | | | | | | |
| Inside dimensions mm (inch) *3 | Capacity | | | 680 L | 1100 L | | |
| Outside dimensions mm (inch) *3 W1050×H1955×D1805 (W41.3×H77.0×D71.1) W1300×H1955×D2005 (W51.2×H77.0×D78.9) Weight 505 kg 595 kg | Chamber total load resistance | | ad resistance | 80 kg | 150 kg | | |
| Weight 505 kg 595 kg | Inside dimensions mm (inch) *3 | | ns mm (inch) *3 | W850×H1000×D800 (W33.5×H39.4×D31.5) | W1100×H1000×D1000 (W43.3×H39.4×D39.4) | | |
| | Outside dimensions mm (inch) *3 | | ons mm (inch) *3 | W1050×H1955×D1805 (W41.3×H77.0×D71.1) | W1300×H1955×D2005 (W51.2×H77.0×D78.9) | | |
| Allowable ambient conditions $0 \text{ to } +40^{\circ}\text{C } (+32 \text{ to } +104^{\circ}\text{F}) / 75^{\circ}\text{rh max}.$ $200V \text{ AC } 3\phi 50/60 \text{Hz}$ 53 A 56 A | Weight | | | 505 kg 595 kg | | | |
| E 200V AC 3 ∮ 50/60Hz 53 A 56 A | Utility requirements | Allowable ambient conditions | | 0 to $+40^{\circ}$ C ($+32$ to $+104^{\circ}$ F) / 75%rh max. | | | |
| , | | | 200V AC 3 φ 50/60Hz | 53 A | 56 A | | |
| Power 220V AC 3 φ 60Hz 49 A 52 A | | accomplicated | 220V AC 3 φ 60Hz | 49 A | 52 A | | |
| Supply ^{*4} 380V AC 3 φ 50Hz 23 A 25 A | | | 380V AC 3 φ 50Hz | 23 A | 25 A | | |
| 与 400V AC 3 φ 50Hz *5 22 A 23 A | | | 400V AC 3 φ 50Hz *5 | 22 A | 23 A | | |
| Noise level *6 61 dB 62 dB | Noise | Noise level *6 | | 61 dB | 62 dB | | |
| Exhaust heat quantity kJ/h (kcal/h) 32400 (7743) 39600 (9464) | Exha | ust heat qu | antity kJ/h (kcal/h) | 32400 (7743) | 39600 (9464) | | |

^{*1:} At ambient temperature +20°C, no specimen. Performance shown above conforms to IEC 60068-3-5:2001 and JTM K07:2007. *2: Temperature rate of change in the temperature range excluding \pm 10% of max/min. temperature.

^{*3:} Excluding protrusions.

^{*4:} Power supply voltage fluctuation to be $\pm 10\%$ of rated value.

^{*5:} Conforms to CE marking based on EU directives.
*6: Measurements are to be taken in an anechoic room at a height of 1.2m from the floor and a distance of 1m from the chamber front panel (ISO 1996-1:2003 _ A-weighted sound pressure level).



-75 to +180°C

TEMPERATURE CHAMBER

| Model | | ARG-0220 | ARG-0390 | ARG-0680 | ARG-1100 | | |
|---------------------------------|--|----------------------|---|--|--|---|--|
| System | | | Balanced Temperature Control (BTC) system | | | | |
| | Temp. range | | −75 to +180°C (−103 to +356°F) | | | | |
| Ŧ. | Temp. fluctuation | | ±0.3 K | | | | |
| ance | Temp. gradient | | 3.0 K | | | | |
| Temp. performance ⁴ | Temp. var | ation in space | 3.0 K | | | | |
| perf | Temp. rate of change *2 | Heat up rate | 6.0 K/min. | 5.0 K/min. | 6.0 K/min. | 4.7K/min. | |
| np. F | | *2 Pull down rate | 5.2 K/min. | 4.0 K/min. | 4.2 K/min. | 4.1K/min. | |
| Ter | Max. allowable heat load | | | Test area temp | erature: +20°C | | |
| | iviax. allov | rable fleat load | 300 | 0 W | 450 | 0 W | |
| | Exterior m | aterial | | 18 Cr-stainless steel | plate (Hairline finish) | | |
| | Test area | material | | 18-8 Cr-Ni Stainless | steel plate (BA finish) | | |
| | Insulation | | | Foamed pher | ol, glass wool | | |
| | Heater | | | Nichrome str | ip wire heater | | |
| _ | Tleater | | (1.75 | (1.75 kW×2) (3 kW×2) | | | |
| ctio | Cooler | | | Plate fi | n cooler | | |
| Construction | ± System | | Mechanical cascade refrigeration system Mechanical single-stage refrigeration system | | | | |
| | Refrigerator | | Scroll-type compressor | | | | |
| | Refrigerator capacity Expansion mechanism | | Unit 1: 2.2 kw ×1, Unit 2: 2.2 kw ×1 | | Unit 1: 3.0 kw ×1, Unit 2: 3.0 kw ×1 | Unit 1: 3.75 kw ×1, Unit 2: 3.75 kw ×1 | |
| | Expansion mechanism | | Electronic expansion valve | | | | |
| | Refrigerant | | R404A, R508A R404A, R23 | | | | |
| | Air circulator | | Sirocco fan | | | | |
| Interface | | | RS-485, RS-232C (selection) | | | | |
| Fittings | | | Cable port ID ϕ 100mm (right side), ϕ 50mm (left side), specimen power supply control terminal specimen temperature input terminal, time signal (×2), casters (×4), levelling feet (×4) | | | | |
| Capacity | | | 220 L | 390 L | 680 L | 1100 L | |
| Chamber total load resistance | | ad resistance | 50 kg | 80 kg | 80 kg | 150 kg | |
| Inside dimensions mm (inch) *3 | | ns mm (inch) *3 | W700×H800×D400 (W27.6×H31.5×D15.8) | W700×H800×D700 (W27.6×H31.5×D27.6) | W850×H1000×D800 (W33.5×H39.4×D31.5) | W1100×H1000×D1000 (W43.3×H39.4×D39.4) | |
| Outside dimensions mm (inch) *3 | | ons mm (inch) *3 | W900×H1742×D1455 (W35.4×H68.6×D57.3) | W900×H1742×D1705 (W35.4×H68.6×D67.1) | W1050×H1955×D1805 (W41.3×H77.0×D71.1) | W1300×H1955×D2005 (W51.2×H77.0×D78.9) | |
| Weig | Weight | | 385 kg | 400 kg | 615 kg | 700 kg | |
| ents | Allowable ambient conditions | | 0 to $+40^{\circ}$ C ($+32$ to $+104^{\circ}$ F) / 75%rh max. | | | | |
| Utility requirements | Power 2 | 200V AC 3 φ 50/60Hz | | <u>——</u> | 63 A | 70 A | |
| | | 220V AC 3 φ 60Hz | 38 A *5 | 38 A *5 | 58 A | 64 A | |
| | | 380V AC 3 φ 50Hz | 24 A *5 | 24 A *5 | 28 A | 32 A | |
| E | | 400V AC 3 φ 50Hz *5 | 23 A | 23 A | 27 A | 29 A | |
| Noise | e level *6 | | 57 dB | 58 dB | 62 dB | 63 dB | |
| Exha | ust heat qu | antity kJ/h (kcal/h) | 26600 (6357) | 26600 (6357) 26600 (6357) 39600 (9464) 46800 (11185) | | | |

 $^{^{\}star}1: \ \ At ambient temperature \ +20^{\circ}C \ , \ no \ specimen. \ Performance shown above conforms to \ IEC \ 60068-3-5:2001 \ and \ JTM \ K07:2007.$

^{*2:} Temperature rate of change in the temperature range excluding $\pm 10\%$ of max/min. temperature.

^{*3:} Excluding protrusions.

^{*4:} Power supply voltage fluctuation to be $\pm 10\%$ of rated value.

^{*5:} Conforms to CE marking based on EU directives.

^{*6:} Measurements are to be taken in an anechoic room at a height of 1.2m from the floor and a distance of 1m from the chamber front panel (ISO 1996-1:2003 _ A-weighted sound pressure level).

CONTROLLER

| Setting | Interactive key input by touch panel | | |
|-------------------------------|--|--|--|
| Display | TFT Color LCD (6.5 inch) | | |
| Operating mode | Program operation, constant operation | | |
| Setting range | $ \begin{array}{lll} \text{Temperature:} & -80^{\circ}\!$ | | |
| Setting resolution | Temperature: 0.1°C Humidity: 1% rh (ARL, ARS) Time: 1 minute | | |
| Input | Thermocouple type T (Copper/Copper-Nickel) | | |
| Program memory capacity | RAM programs: 20 (•99 steps per program •Pattern linking possible) ROM programs: 10 | | |
| Auxiliary functions | Chamber/ specimen temperature control selection Trend graph Target temperature status Refrigerator capacity automatic control Time signal Integrating hour meter (non-resettable, resettable) Specimen temperature control setting Sensor offset Exposure time control Pausing Complete time display Test completion mode selection Input burn-out detection Upper and lower temperature (and humidity) limit alarm Alarm and alarm history display Backup operation Power failure / recovery operation Automatic and manual drainage (ARL, ARS) Constant humidity measurement (ARL, ARS) Timer (automatic start-up and stop) Help feature | | |

SHELVES SIZE AND LOAD RESISTANCE

| Model | 0220 | 0390 | 0680 | 1100 |
|--|--------------|--------------|--------------|---------------|
| Shelf size (mm) | W667 D350 | W667 D650 | W817 D750 | W1067 D950 |
| Shelf weight | 2 kg | 3 kg | 6 kg | 12 kg |
| Shelf load capacity (evenly distributed load) | 30 kg | 30 kg | 40 kg | 50 kg |
| Shelf support max. load (Including shelf weight) | 50 kg | 80 kg | 80 kg | 100 kg |

SAFETY DEVICES

- Control circuit overcurrent protection
- · Control circuit short circuit protection cartridge fuse
- System error
- · Reverse-prevention relay
- Thermal fuse
- Temperature switch for air circulator
- Air circulator short circuit protection
- Ambient temperature input burn-out detection circuit
- Dry-bulb temperature input burn-out detection circuit
- Specimen temperature input burn-out detection circuit (only when using specimen temperature control)
- Condenser fan short circuit protection
- Condenser fan overload protection
- Refrigerator temperature sensor burned detect circuit
- Refrigerator short circuit protection
- Refrigerator overcurrent protection
- Refrigerator discharge pipe temperature switch (0680/1100)
- Refrigerator high (low) pressure switch
- Refrigerator frost detection cicuit (0680/1100)
- Refrigerator circuit temperature range over
- Refrigerator frost trouble detection temperature switch (ARS-0680/1100, ARG-0680/1100)
- Refrigerator discharge pipe temperature trouble detection circuit (ARS, ARG)
- Heater (humidifier) leak current protection
- Wet bulb temperature input burnout detection circuit (ARL, ARS)
- Humidifier boil-dry protector (ARL, ARS)
- Humidifier water level detector (ARL, ARS)
- Water tank empty switch (ARL, ARS)
- Water tank low level switch (ARL, ARS)
- Dry wick detection (ARL, ARS)
- Overheat protector
- High deviation temperature alarm (built into temperature and humidity controller)
- High/ low absolute temperature (humidity) alarms (built into temperature and humidity controller)
- Specimen power supply control terminal
- Chamber door switch

ACCESSORIES

| • Cable port rubber plug (ϕ 50 mm, ϕ 100 mm) | ·1 each |
|---|------------|
| Shelf brackets stainless steel plate (18-8 Cr-Ni stainless steel) | ···· 1 set |
| Shelf stainless steel wire (18-8 Cr-Ni stainless steel) | 1 |
| • Cartridge fuse (Class A, 250 V 0.4 A, 5 A, 8 A) | -1 each |

- Wet-bulb wick (ARL, ARS)
 1 box (24 wicks)
- Specimen temperature measuring thermocouple (type T, 3m) ------------1
- Specimen temperature input connector
- Operation manual

Paperless recorder - portable type

Records temperature of each section such as the temperature inside the chamber.

[Temperature type]

Temperature range: -100 to +200°C Number of inputs: Temperature 1

(5 more channels can be turned ON)

Data saving cycle: 5 sec. External recording media:

CF memory card (256MB)

USB port

Language support: ENG, JPN
[Temperature and humidity type]
Temperature range: -100 to +200°C

Humidity range: 0 to 100% rh

Number of inputs:

Temperature 1 / Humidity 1

(4 more channels can be turned ON)

Data saving cycle: 5 sec. External recording media:

CF memory card (256MB)

USB port

Language support: ENG, JPN



Temperature recorder (digital)

Portable type

SRJ25: $-100 \text{ to } +200^{\circ}\text{C}$ 6 dots

Temperature and humidity recorder (digital)

Portable type

SRJ15: -100 to +200°C / 0 to 100%rh 6 dots



Temperature sensor terminal

Terminal board for dry-bulb temperature sensor in the chamber.



DC output terminal

Outputs temperature, humidity, and temperature of the specimen from the test area.

Relay contact output

Up to 8 contacts can be added to the standard 2 relay contacts (time signals).



Additional cable port

Provided in addition / replacement of the standard cable ports.

- · 50 mm diameter
- · 100 mm diameter
- * Each cable port is equipped with a silicone spongerubber plug.



Cable port rubber plug

Prevents air leakage from the cable port.

Humidifier delay control

To protect specimens from condensation, humidity control starts after temperature reaches the set value. *ARL, ARS only

OPTIONS

Viewing window

Used for observation of the specimens inside the chamber.

Dimensions: W340×H440 mm



Shelf, shelf bracket

Equivalent to standard accessory.

Heavy-duty shelf

Used to hold heavy specimens exceeding the load capacity of the standard shelf.

Load capacity: 50kg (max. 2 shelves) *Standard for 1100L model

Condenser filter

Prevents condenser fins from clogging.

External alarm terminal

If the safety device of the chamber is activated, the external alarm terminal will notify it to a remote point.



Trouble buzzer

If a trouble occurs, the buzzer will alert you of the situation.

Emergency stop switch

Stops the chamber immediately.





200V AC, 220V AC spec. 380V AC, 400V AC spec.

Additional overheat protector

Additional preventive measures can be taken for excessive temperature rise in the chamber, in addition to the standard equipped overheat protector.

Overcool protector

If the temperature inside the chamber decreases excessively, the chamber stops operating to prevent the specimens from being damaged.



Rotating signal lamp

The lamp lights up when alarm triggers. (Available in red or yellow)



OPTIONS

Water purifier (WS-1)

Water purifier with reverse osmosis membrane. Produces approx 6.6L per hour (at primary water temp. +10°C).



When installing chamber on upper floor with water purifier, a water leak detector (sold separately) is recommended to be equipped in case water leaks.

Portable tank

Used to refill the standard tank. *ARS, ARL only

Web function Ethernet port

It is an embedded server solution that allows monitoring and programming chamber via any computer, tablet computer, or other terminal.

*Select instead of RS-485, RS-232C or GPIB

Interface

Computer interface

- · GPIB
- *Select instead of standard RS-485 or RS-232C

Communication cables

• RS-485 5m/10m/30m • RS-232C 1.5m/3m/6m • GPIB 2m/4m

Power cable

- 2.5 m
- 5 m
- 10m

Operation manual

- · CD
- · Booklet



Safety precautions

- Do not use specimens which are explosive or inflammable, or which contain such substances.
 - To do so could be hazardous, as this may lead to fire or explosion.
- Do not place corrosive materials in the chamber.
 If corrosive substances or liquid is used, the life of the unit may be significantly shortened specifically because of the corrosion of stainless steel, resin and silicone materials.
- Do not use living organisms or items that exceed the allowable heat load as a specimen.
- Be sure to read the operation manual before operation.

Please contact us for non-standard specification.

^{*}The chamber does not come with a power cable.

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